

**Fiat Ducato III + Serie 8,
CampTec Style
Basic Installer Paket, 2-Ways**

Assembly instruction

Status: 07.02.2023

Art. No. 68501

JEHNERT
Sound Design
A U T O M O T I V E

**2-way sound system Fiat Ducato III and Serie 8
»68501 Front «**



Packing list:

Package 1 (Art. No. 68601):

- 2x »XA19 DUC« Neodymium soft dome tweeter Ø 19mm
- 2x »XA165« Low-midrange »Power-Woofer« Ø 165mm incl.
 - 2x Mounting ring for »XA165« with M4x16 pre-mounted on woofer
- 1x Center crossover
- 4x Alubutyl blank 110 x 220 x 3mm

Watch installation video on
youtube

Required tools / accessories

- Phillips screwdriver
- Torx screwdriver (TX 20/25/30)
- Gloves
- Plastic wedge
- Padding material for surface protection
- Tray, or similar for storing small parts
- Insulating tape



Recommendation:

To achieve the full sound performance of the sound system, we recommend the expansion set, which significantly increases the sound performance of the system with the additional amplifier and subwoofer.

Fiat Ducato Series 8: for an optimal sound experience, the complete insulation of the door lining is recommended. (required damping material not included, can be reordered, Art.No.: 27970)

Radio settings:

To achieve the best sound, all settings on the radio (bass, treble, loudness, equalizing, etc.) should be set to ZERO or OFF.

1a. mounting the woofer (Serie III) (at original woofer mounting position)



A



B

A: Use a plastic wedge to carefully lift the cover of the woofer and remove it.

B: Use a Phillips screwdriver to loosen the screws of the woofer, remove it and disconnect the cable from the housing.



C



D

C: Remove the protective paper of the enclosed Alubutyl blanks, heat them with a hair dryer and press them firmly with the butyl side (adhesive) on the sheet metal behind the woofer opening -> wear gloves as heat protection!

D: Screw in the JEHNERT Upgrade loudspeaker with the original screws and connect the original plug to the connect the loudspeaker



E



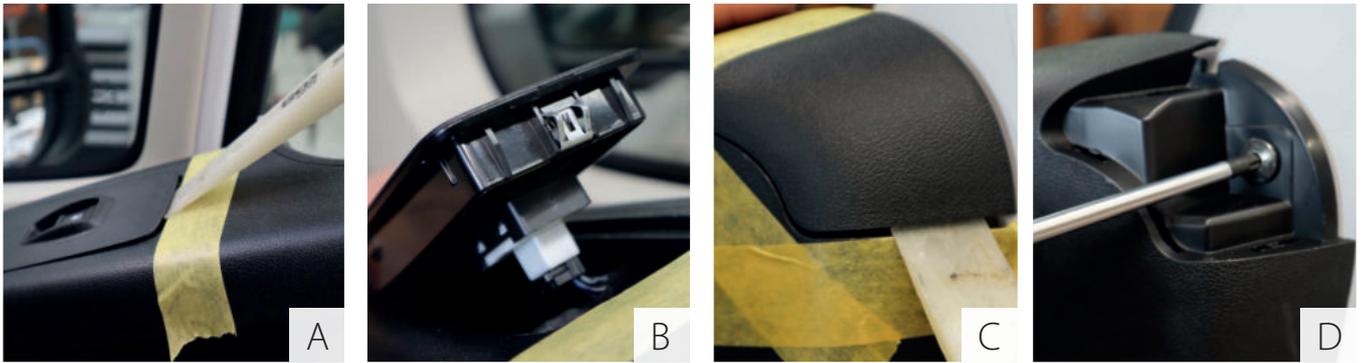
F

E: Push the foam hose over the connector and slide it through the opening into the free space under the fairing

F: Finally, replace the plastic cover and clip it in place.

1b. Mounting the woofers (Series 8) (at original woofer mounting position)

1b.1. removal of the door panel

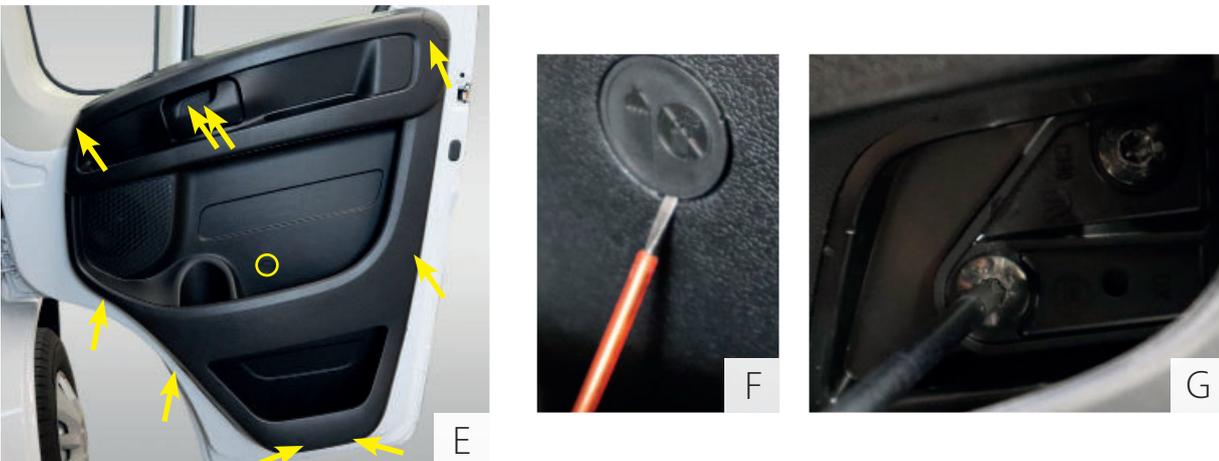


• Use a plastic wedge to carefully remove the door panel cover so that no scratches occur, secure the edges with adhesive tape. (Fig. A-C)

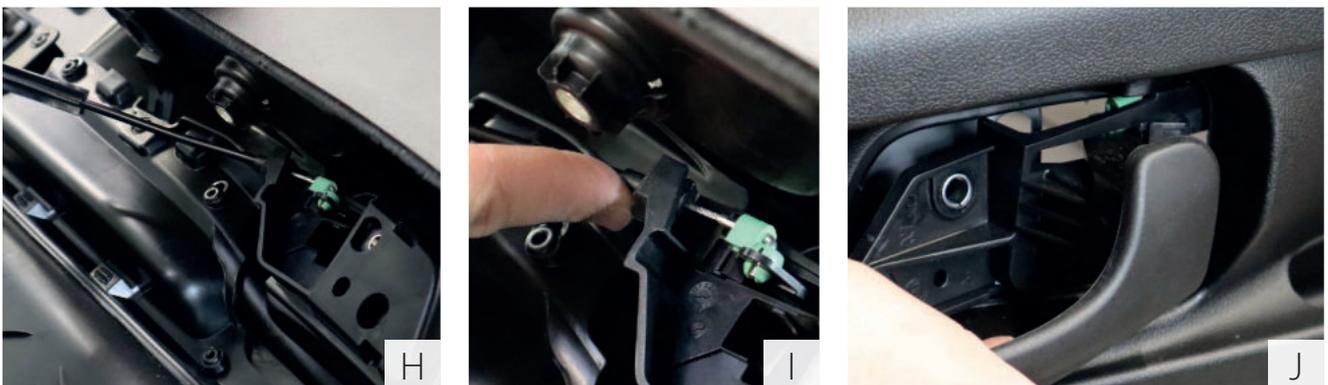
• Use a slotted screwdriver to remove the screws and covers of the door trim (Fig. D-J)

! remove all screws 8 x TX30 1x TX20 (Fig. E)

C: Finally, remove the two screws from the door handle and carefully remove the door trim. (Fig. G)



• unclip the door



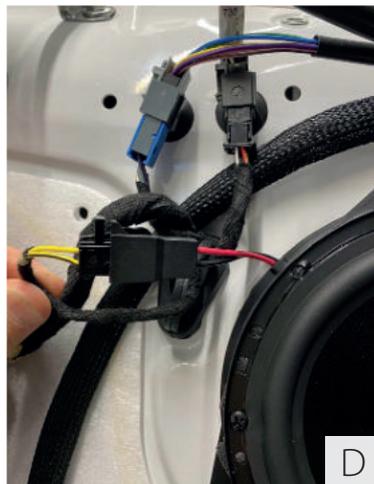
D: Use your finger to pry out the door handle connection and remove the door handle. (Fig. I)

F: Now the woofer can be installed.

1b.2. mounting the woofer (Serie 8) (at original woofer mounting position)



- Disassemble all screws of the factory woofer (pick up screws) 3x TX20



- Using a TX20 screwdriver, install the three screws from the woofer ring to the vehicle door.
- Connect the cables together. (see fig. D)
- Refit the door trim. (Attach screws)(fig. E)

2. mounting tweeter (in original installation opening in Remis blackout blind)



A: Loosen 2 plastic screws on each side at the top of the REMIS roller blind frame. Disassemble/assemble the driver's and co-driver's one after the other so that the roller blind is always fixed on one side.

B: Loosen the door sealing rubber in the area of the A-pillar.



C: Carefully remove A-pillar trim, place on dashboard (->protect surface with adhesive tape if necessary) and unclip and unplug existing original tweeter

D: Connect JEHNERT tweeter, clip it into the holder and turn it in the holder until it clicks into place.



E: Push connector into foam hose

F: Push foam hose into gap between dashboard and A-pillar.

Reassemble trim parts and door seal in reverse order -> For A-pillar trim ensure correct position of clips and cables (without illustration)

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Notes:

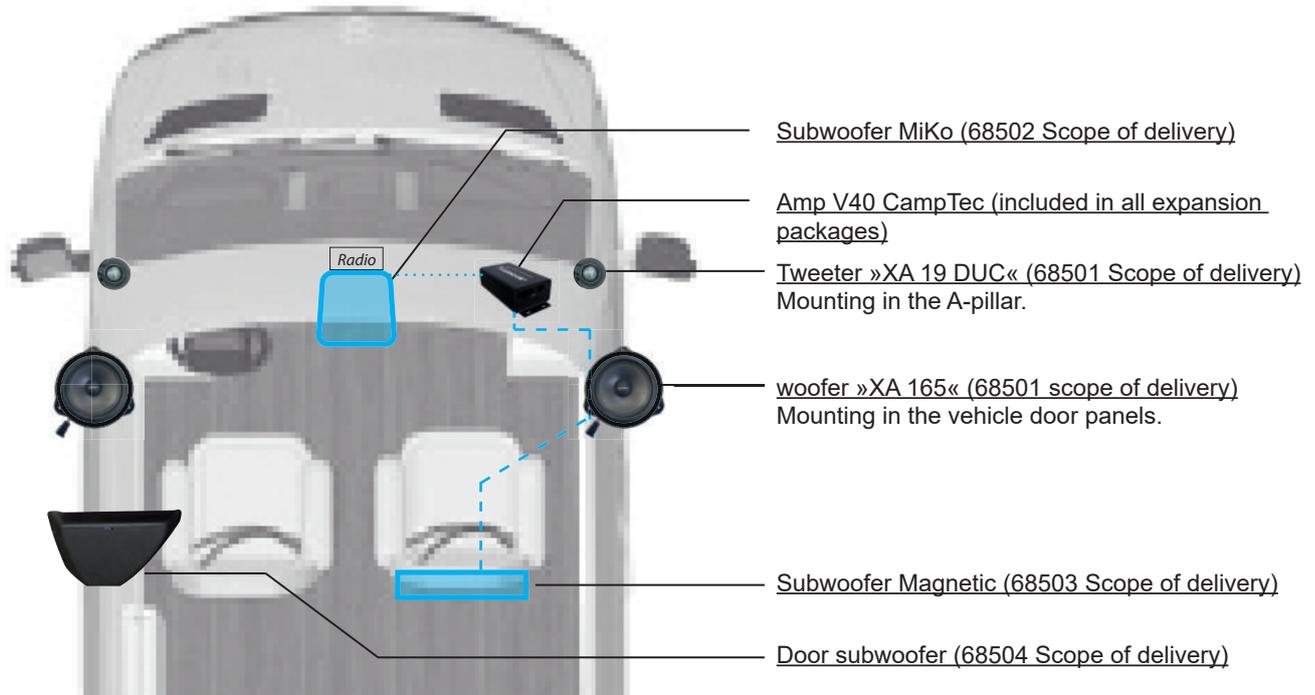
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Notes:

Warranty:

As the manufacturer, we provide a warranty of 3 years for these sound systems, calculated from the date of purchase from the specialist dealer. Within this warranty period, we will, at our option, repair or replace free of charge all defects that are due to material or manufacturing defects. Excluded from the warranty are damages which are due to improper use or installation, to wear and tear or to interventions by third parties. by third parties. The warranty does not cover consequential damage or defects that only insignificantly impair the value or usability of the sound systems. A warranty obligation is not triggered in the case of damage caused by external influences. Systems with additional or incorrect mounting holes are excluded from exchange. These are damages to the components that cannot be repaired.

CampTec Style expansion options



The 2-way front system CampTec Style can be optionally expanded with an amplifier and subwoofer (different versions selectable) to significantly increase the sound experience again.

If you have any questions, please do not hesitate to contact our team in Pliezhausen:

JEHNERT SOUND DESIGN

»Development and production of car audio systems«

Owner: Hans-Peter Jehnert
Im Michelreis 14
72124 Pliezhausen
Phone: 07127-93457-0
Fax: 07127 / 93457-10
sounddesign@jehnert.de
www.jehnert.de



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