

## Installation Instructions Product-Ident: 75178

### doorboards with soundsystem, Mercedes W/S 203 C class, sedan, T-Model

#### Technical Details:

|                              |  |
|------------------------------|--|
| Car Features:                | 4-doors, also for models with doorairbag   |
| Model/Year:                  | W 203 (06.2000 - 02.2007)  |
| Setup-Advice:                | To reach the best performance, the setup of the radio (Bass, Loudness etc.) should be null or neutral. |
| recommended amplifier power: | from 2x 100 - 200 Watt / 2 Ohm   |



#### Parts list:

|     |   |  |
|-----|---|--|
| 1x  |   | Doorboards (right+left) Mercedes c-class w203 sedan/T- model, covered                  |
| 1x  |   | grills (right+left) Mercedes c-class w 203 sedan/t-model , cover: acoustic fabric      |
| 2x  |   | XE 26 - Neodymium-Tweeter ø 26mm (1") incl. mounting device, Hex nut M4, washer ø 12mm |
| 2x  |   | XM 110 - High-End-midrange driver, ø 100mm (4"), incl. adapterring                     |
| 4x  |   | XM 165 - Low midrange driver, power woofer ø 165mm (6,5")                              |
| 1x  |   | serial wire set for woofers (right + left)   |
| 1x  |   | 3-way frequency crossover (right+left) Mercedes W/S 203 sedan/T-model - part.no 75178  |
| 1x  |   | Hardware bag, Mercedes W/S 203 sedan/T-model - part.no 75178/71178                     |
| 4x  |  | flat head srew M4 x 20   |
| 12x |  | hex nut M4   |
| 4x  |  | sheet metal nut 4,2mm  |
| 4x  |  | spax screw 5 x 60  |
| 6x  |  | spax screw 5 x 70  |
| 4x  |  | spax screw 5 x 80  |
| 2x  |  | Velcro strip à 2,5 cm (reserve)  |
| 4x  |  | washer 12mm  |
| 10x |  | washer 20mm  |

#### Garantee:

We grant a manufacturers guarantee of 2 years starting from the date of purchase of the doorboard or sound system from the dealer. Within this guarantee period to our choice we either repair or replace free of charge all defects due to material or workmanship. Exempt from this guarantee are damages due to improper use, wear and tear or damages which have to be led back on wear or interventions by third parties. The guarantee does not cover subsequent damages or such defects that only insignificantly impair the value or the usability of the doorboard/sound system. The guarantee does not cover damages due to external influences. Doorboards with additional or wrong assembly drill holes cannot be returned. These are damages to the doorboard which cannot be repaired again.

## Installation Instructions Product-Ident: 75178

### 1 Disassembly of the door card

1.1 Roll down window completely.



1.2 Unclip mirror triangle.

1.3 Unclip the cover of the door handle and remove the 2 Torx screws (**A1+A2**).

1.4 Unclip the airbag cap (B) and unscrew torx- screw underneath.

1.5 Remove the Torx screw (**C**) on the door catch.

1.6 Unclip the door card all around and lift it upward away.

1.7 Remove the Bowden pull wire of the door latch lever.

1.8 Remove the switch module (driver's side) and disconnect the cables.

1.9 Disconnect the switch of the entrance light.

1.10 Disconnect the original loudspeaker plugs and dismount the original speaker.

1.11 Drill the plastic rivets of the tray (from the back side of the door card) and remove the tray with the frame of the switch module (see fig.).



## Installation Instructions Product-Ident: 75178

### 2 Handling of door card: Doorboard alignment

- 2.1** Place the door card on a plane surface.
- 2.2** Dismount the loudspeakers attached to the doorboard for transport protection --> retain the screws for later assembly.
- 2.3** Place the doorboard without speakers on the door card and align it:

**🔧 Only precise alignment of the doorboards with the door card warrants optimal fit!**



#### Reference points for alignment:

##### Reference point:

The doorboard edges align directly to the design line of the door card.

### 3 Marking fastening points

- 3.1** Use the doorboard as template in order to mark fastening points and cut-outs:

**Precisely align the doorboard to the fixing points of the door card.**

- 3.2** Marking of **fastening points 1-3 - premounted in the doorboard:**  
Pressing the panel to the door card makes the screw points visible.

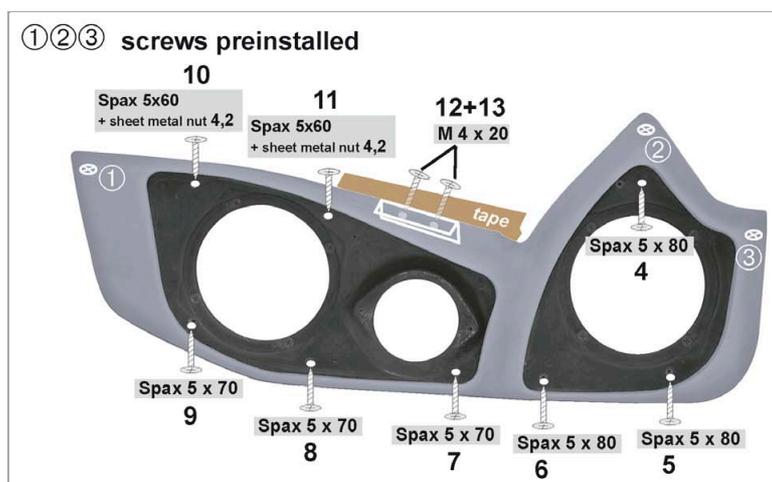
- 3.3** Marking of the **pre-drilled fastening points 4-11:**  
Use a thin awl to set the marks on the door card.

- 3.4** Marking of the **angular fastening points 12+13:**

Put in a piece of packing tape to this position. Measure up the angular position. Mark panel edge and angular position on the tape – see fig.



Example



## Installation Instructions Product-Ident: 75178

### 4 Handling of door card cut-outs

The cut out behind the speakers are providing the required full volume of the car door:



**4.1** Mark the cut outs for the woofers on the door card. Enlarge them approx. 1cm (= approx. outer diameter of the woofers)

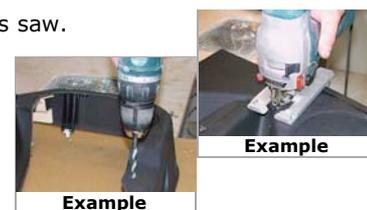
**⚠ IMPORTANT! Check all cut-outs marked:**

**🔧 The fastenings of the doorboard must have to be screwed with the door card.**

**🔧 The fastenings of the door card must not be removed!**

**4.2** Remove the doorboard again and cut out the positions marked on the door card. Use a compass saw.

**4.3** Drill the bore holes for the screws according to the marks set before - use a 4mm drill and enlarge to 7-8mm



### 5 Handling of door card

**5.1** Cut off the frame of the switch module on the lower part according to fig.

**5.2** Re-insert the frame with the switch module and grille in order to align the door card exactly and additionally affix it with screw M 4x20 (see fig.)

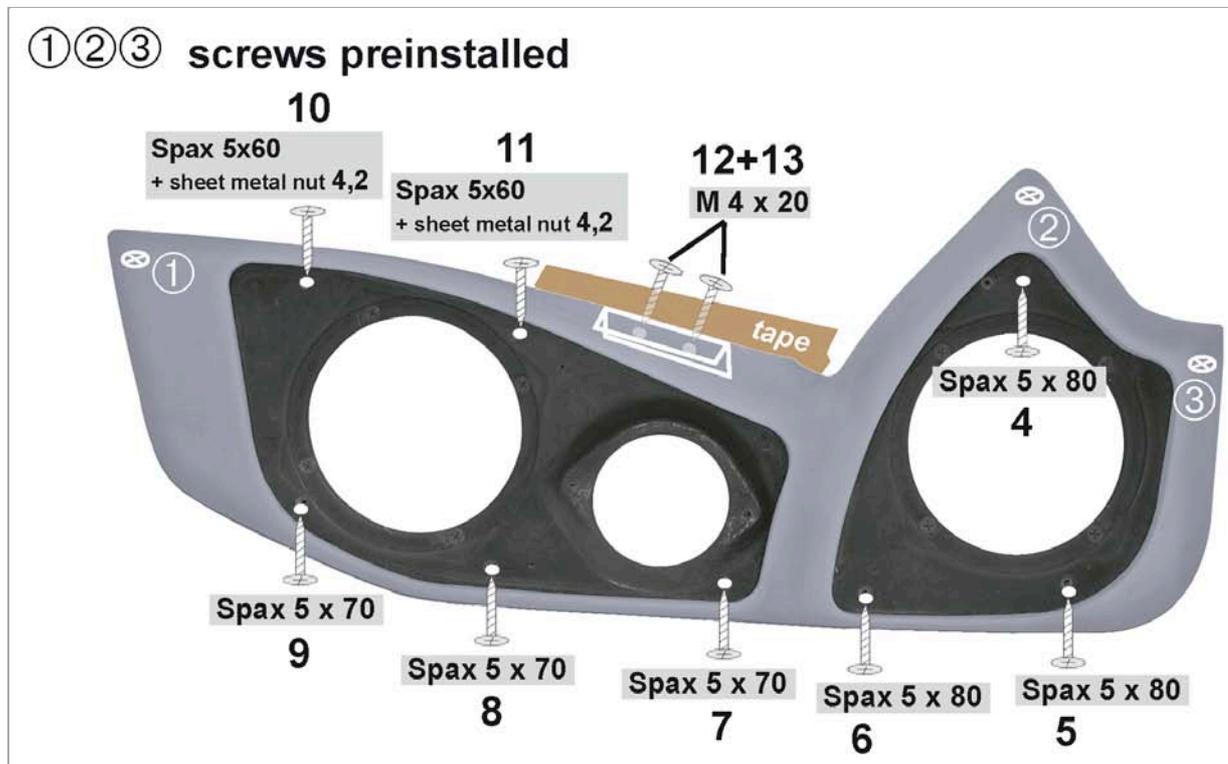


## Installation Instructions Product-Ident: 75178

### 6 Fastening Doorboard

**6.1** Screw in the screws supplied with. Affix the doorboard to the door card. Screw all screws only hand-tight . Secure all screws with washers and nuts.

**TIP:** Treat the screw thread with a liquid for screw-in type fuse. (Speaker vibrations may loosen the screws after some time)



**6.2** Check again for precise fit and tighten the screws.

**All cutting edges of the doorboard must fit to the door card snugly all around without gap!**

## Installation Instructions Product-Ident: 75178

### 7 Tweeter installation - original mount of the mirror triangle

**7.1** Dismount the mirror triangle and original tweeter. Unplug the cable connection. (Original connecting cables and tweeter will not be used any more)

**7.2** Remove the tweeter out of the catch:

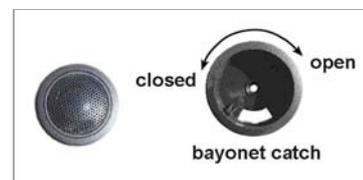
---> bayonet catch: turn to the right and pull out of the holding device - by means of the screw.

**7.3**  Adapt the original holding device on the back side of the mirror triangle to the JEHNERT tweeter.

Insert the tweeter and affix with hot-melt adhesive e.g.

**7.4** Adapt the JEHNERT-tweeter cable with the speaker cable (1,5-4 qmm), length of cable up to where the crossover is installed in the door.

 **In order to avoid vibration noise insulate all cables with insulating tape e.g.**



or:

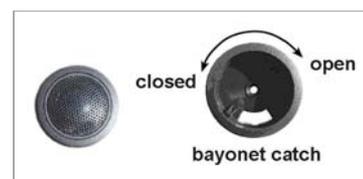
### 8 Tweeter installation mirror triangle with mounting device

**8.1** Dismount the mirror triangle.

**8.2** Remove the tweeter out of the catch:

---> bayonet catch: turn to the right and pull out of the catch - by means of the screw. (no more need of the catch)

**8.3**  **Backside of the mirror triangle:** Position the mounting plate on the original speaker cut-out. Mark the outlines of the backside of the mounting plate »ø 48mm« and carefully go on with a compass saw **within the lines marked** and cut out the size of the mounting plate. If necessary adapt the cut-out edge with a Dremel (rotary tool).



 **Check: The mounting device has to end plane on the front side of the mirror triangle.**

**8.4 Front side of the mirror triangle:** insert the mounting plate so that the JEHNERT signet is exactly horizontal on the tweeter.--> consider the turn of the bajonet catch!

**8.5** Adjust the mounting plate so that the ring of the mounting device ends exactly on the front side of the mirror triangle. Affix all around with hot melt adhesive, silicone or butyl tape on the backside.

**8.6** Insert the JEHNERT tweeter in the grooves on the edge of the mounting device; and lead the tweeter cable through the cable entry in the mounting plate. Fasten the tweeter with a slight turn to the left (bajonet catch).

**8.7** Adapt the JEHNERT-tweeter cable with the speaker cable (1,5-4 qmm), length of cable up to where the crossover is installed in the car door.

 **In order to avoid vibration noise insulate all cables with insulating tape e.g.**

## Installation Instructions Product-Ident: 75178

### 9 Adaptation amplifier - crossover circuit / Insulation of the car doors

9.1 Carefully remove the moisture protection foil.

9.2  **Insulation of the car doors** - Important tips against vibration-noise (see attached installation recommendation)

9.3 Adaptation amplifier - crossover circuit:

Lead 1x speaker cable (1,5 - 4 qmm) from amplifier to the crossover circuit:  
 mount of crossover circuit: car door / behind the doorboard

 **In order to avoid vibration noise secure all cables with insulating tape e.g.**

9.4 Reinstall the moisture protection foil to fit precisely.

9.5 For the bass performance the speakers are using the volume of the car door:

Place the door card on the car door as template and mark the position for the woofers on the moisture protection foil. Take away the the door card and cut out (**U-form see fig.**) behind the woofers. Stabilize the lateral cutting edges in order to avoid vibration noise (e.g. use a adheasing tape)



### 10 Insulation of the door card

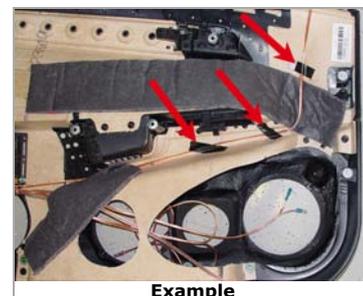
 **In order to avoid vibration noise insulate all cables with insulation tape e.g.**

10.1 Insulate the backside of the door card e.g. with self-adhesive vibration suppressing insulation fleece - see attached installation recommendation.

 **ATTENTION / danger ! No insulation behind the side-airbags!**

 **IMPORTANT:**

**No insulation material behind loudspeaker, door latch lever and fastening points of the door card!**



Example

## Installation Instructions Product-Ident: 75178

### 11 Installation of crossover circuit

**11.1** Precable crossovers - see wiring diagram crossover label..

**11.2** Install crossover – without housing; covered with foamed material - in the hollow space between doorboard and door card (see fig.) and ensure precise fit.



**⚠ \*Important:**

**Protect the sheet bar against humidity and observe that the sheet bar does not touch any metal parts – danger of short circuit!**

**11.3** Connect all speakers to the crossover circuit according to the wiring diagram.

**11.4** Insert woofer and midrange.

**11.5 Notice:** You should check the polarity of all woofers after having connected them to the crossover circuit with a 9 volt battery (input cable on the side of the amplifier):

pole of the crossover circuit input + to + of a 9 Volt battery

pole of the crossover circuit input - to - of a 9 Volt battery

**All woofers must move uniformly!**

**🔧 Wrong polarity of a woofer can totally equalize the bass sound!**

### 12 Installation of the door card onto the car doors

**12.1** **🔧 Check up length of the screws and bolts:**

In order to prevent damages of mechanic parts of the car doors, please check once again the length of all bolts and screws on the back side of the door card! No touch with any mechanic parts of the car doors! (please shorten if necessary).

**12.2** Put the door card into the upper sealing of the car door.

**12.3** Fit the door card in contrary order of succession.

**12.4** Install mirror triangle.

**🔧 Final inspection after installation of the door card:**

**Please check all functions of the operating elements such as seat adjustment, opening of the glove box, window winder etc.**

### 13 Installation of the doorboard grills

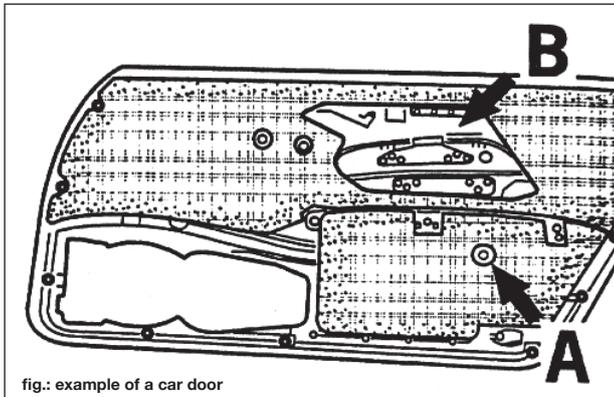
**13.1** Carefully press grill with Velcro fasteners onto the doorboards:

**🔧 IMPORTANT: The Velcro fasteners stick very strongly!**

**Therefore only press the grills to the doorboard at the end of the installation of the doorboard and the soundsystem!**

**13.2** **🔧 Further tips see attached installation recommendation.**

## Insulation of the door lining



**Attention / Danger !!!**  
**No insulation behind**  
**the side-airbags (fig. "B")**



**Important:**  
**No insulation material behind**  
 - loudspeaker  
 - door latch lever  
 - drill ahole for the installation clip (fig. A)

### **Important tip:**

the use of woofer in the door lining may cause vibrations which lead to annoying rattle noises in the car door

### **Preventive measurements against vibration noise:**

- use our self-adhesive insulation fleece (art.no.: 27000) or a foam material for the backside of the door lining (see fig. above) or
- stabilize the backside of the door lining by means of a special material (Glass Fibre Filler or stiffening material)  
 important: keep the cut-outs for the door-airbags and speakers open
- affix the \*backside of the inner door metal with self-adhesive asphalt mats (see fig. \*)
- by knocking on the car door, vibrations caused by mechanic parts (e.g. Bowden pull wire etc. ) and wiring harness may be found out. Cover these parts with foamed material, felt or something like that
- cut off overlapping cable tie (rattle noise)
- adhere felt or foamed material under the original wiring harness



fig.: example of a car door

front side of  
 inner door metal

door metal outside  
 = back side of the  
 inner door metal

## Installation of the speaker's grill

Precisely align and carefully press grill into the Velcro fasteners.

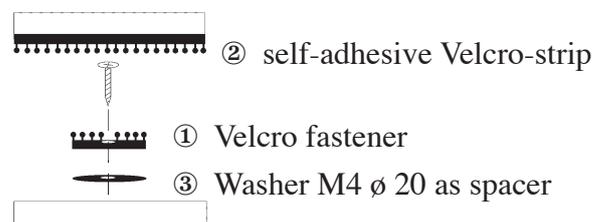
 **The Velcro fastener makes a crackling sound when it is closed correctly.**

### Our Tip:

If the panel cannot be pressed on completely at some points. . .

Cause: the special form at these points and the resulting differences in material cross section of the grill.

Solution: the distance can be levelled out with spacers ③ under the Velcro disc.  
(Spacers included with the screw kit)



### 6. Removing the grills:

The Velcro fasteners stick together very strongly! The grills can be removed anytime by carefully lifting them off. Please, avoid any way of forceful yanking at the grills. It could break!

## Self-help and fault diagnosis

The following notes serve to help troubleshoot and eliminate faults or malfunctions on your own. If the following measures are not effective, please call us. **Info-Hotline Tel. 0049-7158/95699-0**

| <b>What can it be if ...</b>       | <b>possible cause/ solution</b>   |
|------------------------------------|---|
| <b>...it doesn't sound right</b>   | <ul style="list-style-type: none"> <li>· wrong polarity on the subwoofers (see „speaker connection“)</li> <li>· crossover circuit attached wrong (see „wiring diagram speaker connection“)</li> <li>· door lining and moisture protection foil not cut out (see. „installation of the door lining“ and „installation of the speakers grill“)</li> <li>· amplifier doesn't have enough power (see. „technical details“)</li> <li>· amplifier connection</li> </ul> |
| <b>...it doesn't fit correctly</b> | <ul style="list-style-type: none"> <li>· door panel customization (see „handling of the door lining“)</li> <li>· installation of the panels on the door lining</li> </ul>   |
| <b>.....grills do not hold</b>     | observe notes (see „installation of the speakers grill“)  |
| <b>vibrations</b>                  | observe notes (see „insulation of the door lining“)   |